

Materials for Horizontal Shiplap

- Four $1^{\prime \prime} \times 4^{\prime \prime} \times 8$ ' rustic trim boards
- Ten 1 " $\times 6$ " $\times 6$ ' rustic shiplap boards
- Six 3" x 6" 20 -gauge mending plates
- One box of 1-1/4" 4D brads or nails
- One pint of interior touchup stain: Sherwin Williams SW7073 Network Gray

Materials for Vertical Shiplap

- Four $1^{\prime \prime} \times 4^{\prime \prime} \times 8$ ' rustic trim boards
- Eight 1 " $\times 6$ " $\times 8$ ' rustic shiplap boards
- Six $3^{\prime \prime} \times 6$ 6" 20 -gauge mending plates
- One box of 1-1/4" 4D brads or nails
- One pint of interior touchup stain: Sherwin Williams SW7073 Network Gray
- Tape measure and pencil
- Carpenter's square
- Circular or table saw
- Jigsaw
- Hammer
- Fine grit sandpaper
- 1 " angled trim stain brush



## Cut Lumber to Size

Caution: Always wear gloves, a dust mask and eye protection when sawing, sanding or machining wood.
Using a circular or table saw with a trim blade on a clean, flat, level surface, cut the UFPI-Edge ${ }^{\text {TM }}$ wood for the components of the interior barn door as follows:
From two 1" x 4" x 8' trim boards:
(A) (3) Horizontal Frame Trim at $1 " \times 4 " \times 29 "$

B(2) Diagonal Frame Brace at 1 " $\times 4$ " $\times 46-7 / 8$ "
Tip Ensure frame is tight prior to measuring and cutting diagonal trim board lengths.

From two 1" x 4" x 8' trim boards:
(C) (2) Vertical Frame Trim at 1 " $\times 4^{\prime \prime} \times 84^{\prime \prime}$

From ten 1" x 6" x 6' shiplap boards:
(D) (18) Shiplap at $1 " \times 6 " \times 36 "$
(save (2) boards for top and bottom shiplap)
From two 1" $\times 6^{\prime \prime} \times 36$ " shiplap boards
(E) (1) Top shiplap at $1^{\prime \prime} \times 3^{\prime \prime} \times 36^{\prime \prime}$ with $5 / 8^{\prime \prime}$ lip
(F)(1) Bottom shiplap at 1 " $\times 2-5 / 8^{\prime \prime} \times 36$ " with $3 / 4^{\prime \prime}$ lip

Cut Diagonal Frame Brace Angles

- Refer to top and bottom diagonal frame brace illustration above. Measure and mark the center end of each board.
- From each center point, measure, mark and cut the appropriate angles.


## Barn door with horizontal shiplap pattern



Horizontal Shiplap Assembly
2

## General Assembly Advice

- Establish a fastening pattern to enhance the overall look and feel of the final assembled product.
- Apply wood glue to joining-material surfaces before attaching the pieces together with mending plates and nails.


## Build Frame

Tip Turn the cut frame components upside down and fasten together from its backside in order to conceal the fasteners from the frame's face.

- With the frame components upside down and in position, use a carpenter's square to ensure it is square.
- Align the $3^{\prime \prime} \times 6^{\prime \prime}$ mending plates to the trim board joints as shown in the above top left image.
- Hammer the plates to embed prongs.


## Attach Shiplap

- While the frame is upside down, loosely assemble the shiplap pieces to insure the components are square and flush with the perimeter of the frame.
- Start with the bottom piece of shiplap and make sure its $3 / 4^{\prime \prime}$ lip is facing the frame and its bottom edge is flush with the bottom edge of the frame.
- Attach it to the frame using 1-1/4" 4D brads or nails, but do not nail through the shiplap lip.
- Working upwards, join shiplap boards with 3/4" lips to $3 / 4^{" 1}$ lips and 5/8" lips to 5/8" lips for a gapless fit.


## 3 Finish Interior Barn Door

- Use fine-grit sandpaper and lightly sand the exposed cut edges of trim boards and shiplap.
- Stain the exposed areas with a 1 angle trim stain brush and the special formulated stain.


Frame Assembly
1


Horizontal Shiplap Assembly

(x8)

## General Assembly Advice

- Establish a fastening pattern to enhance the overall look and feel of the final assembled product.
- Apply wood glue to joining-material surfaces before attaching the pieces together with mending plates and nails.
1 Build Frame
Tip Turn the cut frame components upside down and fasten together from its backside in order to conceal the fasteners from the frame's face.
- With the frame components upside down and in position, use a carpenter's square to ensure it is square.
- Align the $3^{\prime \prime} \times 6^{\prime \prime}$ mending plates to the trim board joints as shown in the above top left image.
- Hammer the plates to embed prongs.


## Attach Shiplap

- While the frame is upside down, loosely assemble the shiplap pieces to insure the components are square and flush with the perimeter of the frame.
- Start with the left side piece of shiplap and make sure its $5 / 8^{\prime \prime}$ lip is facing the frame and its outside edges are flush with the outside edges of the frame.
- Attach it to the frame using 1-1/4" 4D brads or nails, but do not nail through the shiplap lip.
- Working left-to-right, join shiplap boards with 5/8" lips to $5 / 8^{\prime \prime}$ lips and $3 / 4^{\prime \prime}$ lips to $3 / 4^{\prime \prime}$ lips for a gapless fit.


## 3 Finish Interior Barn Door

- Use fine-grit sandpaper and lightly sand the exposed cut edges of trim boards and shiplap.
- Stain the exposed areas with a 1" angle trim stain brush and the special formulated stain.

